



TECHNICAL NOTE

T/N-27
Filing Code 1525 (P-713e)

Date Issued JAN 8 1970

Bureau of Land Management U.S. DEPARTMENT OF THE INTERIOR

DODGE WHEEL STUD REPLACEMENT

When replacing wheel studs on Dodge D200, P200, W100, and W200 model vehicles, it is important that the procedures described below be followed to prevent damage to the brake drum and hub assembly.

Budd Company stakes each stud in three places while Motor Wheel uses a swagging technique to fasten the stud as shown below. The part numbers for the studs are as follows:

Motor Wheels	2405144 - Right
	2405145 - Left

Budd Company	1921762 - Right
	1921763 - Left

No attempt should be made to remove the studs from hub and drum assemblies by pressing or hammering the outside in. This will only result in distortion of the hub due to the studs being swagged or staked in place. Studs should be removed from both Motor Wheel and Budd Company hub and drum assemblies by drilling the heads off the stud and pressing out from the inside.

Both types of replacement studs are installed by staking in three places above the circumference of the stud. Do not stake a replacement stud at the same location as the original since this may result in poor retention of the replacement stud.